

## MODEL 90 ICE MAKER RECOMMENDED SPARE PARTS LIST

ITEM	PART NO.	STOCK NO.	DESCRIPTION	QTY
<b>CLASS I ITEMS</b>		<b>PREVENTIVE MAINTENANCE ITEM, HIGHLY RECOMMENDED</b>		
1	40G0-2	100204	Top Rotor Bearing	1 Ea
2	60R0-2	100374	Bottom Rotor Bearing	1 Ea
3	60G0-3	100358	O-Ring, Pinion Shaft	1 Ea
4	60G0-4	100359	Ball Bearing, Pinion Shaft	1 Ea
5	60G0-5	100360	Oil Seal, Pinion Shaft	1 Ea
6	40G0-6	100208	Cup Bearing, Pinion Shaft	1 Ea
7	40G0-7	100209	Cone Bearing, Pinion Shaft	1 Ea
8	60M0-2	Check size	Drive Belt	1 Ea
9	60W8-0DS-1	100394	Water Ring, Leading Section	1 Ea
10	60W8-0DS-2	100395	Water Ring, Center Section	1 Ea
11	60W8-0DS-6	100396	Water Ring, Trailing Section	1 Ea
12		103845	Speed Reducer Seal Kit (until July 2009)	1 Kit
13		310031	Water Tank Float Valve Kit	1 Kit
14	90M0-3	100561 101362	Drive Motor, 1½HP, 1750RPM, 145T Frame, 220/440/3/60Hz " " " " " 380/3/50Hz	1 Ea
15	60M1-2	100367	Speed Reducer, 40:1 350MH	1 Ea
<b>CLASS II ITEMS</b>		<b>RECOMMENDED REPLACEMENT ITEM</b>		
16		310020	Hose Kit	1 Kit
17	40W18-0	100305	Water Pump Assembly, Complete 220/380/440/3ph/50/60 Hz	1 Ea
18	60W22-1	100410	Drip Shield, Leading	1 Ea
19	RF-2	100491 100492	Heater Unit, Levelmaster, 115V " " " 230V	1 Ea
<b>CLASS III ITEMS</b>		<b>PROPRIETARY AND/OR LONG LEAD ITEM</b>		
20	40G0-1	100203	Gasket, Top Gear Housing Cover	1 Ea
21	90G5-1	100430	Ring Gear Hub	1 Ea
22	60G9-0	100362	Ring & Pinion Gear Set	1 Set
23	40G15-0	310046	Water Splash Shield Assembly	1 Ea
24	10M0-5	100070	Load Limit Switch	1 Ea

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RECOMMENDED SPARE PARTS LIST**

ITEM	PART NO.	STOCK NO.	DESCRIPTION	QTY
25	10R0-1	100090	Stainless Steel Spacer Plug	3 Ea
26	60R4-015	100377	Ice Removal Tool Block	6 Ea
27	40R6-0	100263	Bottom Plow	1 Ea
28	60R7-0	100383	Bottom Bearing Housing	1 Ea
29	60W12-0	100398	Water Ring Support Arms	1 Set
30	60W21-0	100406	Drip Shield Support Arms	1 Set
31	60W22-2	100411	Drip Shield, Center	1 Ea
32	60W22-3	100412	Drip Shield, Trailing	1 Ea
33	60W23-0	310015	Drip Shield Spray Tube Assembly	1 Ea
34	90W24-0	100433	Vertical Ice Deflector Assembly	1 Ea
35	RF-12	104448	RS Type LL Float Switch	1 Ea

**SERVICE TOOLS**

36	AC-2	100573	Rotor Jacking Screw	1 Ea
37	AC-5	100576	Rotor Nut Wrench	1 Ea
38	AC-6	100577	Bearing Retainer Ring Wrench	1 Ea
39		102030	M90 Service Manual	1 Ea