**Standard Rake Components**

**SMR & LMR Rakes**
- All major components galvanized
- Plastic rake chain
- Plastic drive and idle sprockets
- Drive shaft & guard in stainless steel*

**JMR & HMR Rakes**
- All major components galvanized
- Galvanized rake chain
- Galvanized drive sprocket
- Plastic idle end sprockets
- Drive shaft & guard in stainless steel*

**GMR & FMR Rakes**
- All major components galvanized
- Galvanized rake chain
- Galvanized drive and idle end sprockets
- Drive shaft & guard in stainless steel*

**Optional Stainless Steel Components**

1. Wear and thrust plates
2. Rake flights
3. Rake chain
4. Drive and idle sprockets
5. Truss covers
6. Rake shoes
7. **Structural Rake Assembly includes:**
   a) rake frame
   b) drive and idle ends
   c) lifting channels
   d) lifting cables and pulleys (not shown)
   e) braces
   f) cross supports
   g) tie rods
8. Plastic rake chain with SS pins (SMR & LMR Rakes only)
9. Plastic drive and idle end sprockets (use with plastic rake chain)

**SS Components not shown**
- Bin liners (not shown)
- Hoist drip pan (not shown)
- Bin door (not shown)

**Notes**
- Stainless steel components - type 304
- Plastic sprockets - UHMW Polyethylene
- Plastic rake chain - FDA compliant polymetric