

## Model 20 Service Kit

Receive an additional discount when you purchase a North Star Service Kit.  
Stock up on parts and save money!

### Basic Service Kit

This kit includes parts that may need to be replaced within the first 5 years of operation

North Star Description	Part No.		
Water Inlet Splash Kit	310046	Hose Kit	310017
Top Gear Case Cover Gasket	100203	Drip Shield, Leading Section	100330
Water Tank Float Kit	310031	Vertical Ice Deflector Shield	100186
Water Rings Set	310010		

### Intermediate Service Kit

This kit includes parts that are likely to be replaced during routine maintenance procedures

Basic Service Kit components, **plus** the following:

Top Rotor Bearing	100204		
Bottom Rotor Bearing	100374		
Pinion Shaft O-Ring	100205		
Pinion Shaft Oil Seal	100207		
Pinion Shaft Ball Bearing	100206		
Thrust Bearing Cup	100208		
Thrust Bearing Cone	100209		
Drip Shield, Trailing Section	100331		
Drive Motor	100552 (480V), 100552 (380V), 102626 (575V)		
Water Pump	100305 (380/460V), 100306 (575V)		



Pictured - Master Service Kit

### Master Service Kit

This kit includes parts that may need to be replaced in the first 10 years of operation

Basic & Intermediate Service Kit components, **plus** the following:

Ring & Pinion Gear Set	100224		
Rotor Top Nut	100211		
Gear Reducer	100236		
Ice Removal Tools	100259 (Qty 2)		

### Required Service Tools

Rotor Jacking Screw	100573
Rotor Nut Wrench	100576
Bearing Retainer Wrench	100577

For a complete list of replacement parts and the recommended maintenance schedule, please refer to the Installation & Operations Manual.  
To receive a new or replacement manual, please contact the Parts & Service Department.